

# COMPANY PROFILE

**“ENGINEERED  
TO FIT. BUILT  
TO LAST”**

Connecting the World, One Fitting at a Time

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# PRODUCT CATALOGUE

Viktech Fittings is a reliable supplier of a wide range of pipe fittings and industrial hardware solutions.

“Delivering Trust in Every Fitting”





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# OUR PRODUCTS

*(ALL TYPES MATERIALS ,SIZE & STANDARDS)*

## PIPE FITTINGS

- Flanges (Slip-On, Weld Neck, Blind, Threaded, Lap Joint),
- Elbows (45°, 90°),
- Tees (Equal, Reducing),
- Reducers (Concentric, Eccentric),
- Couplings (Full, Half, Reducing),
- Caps,
- Nipples,
- Stub Ends,
- Unions,
- Bushing
- Gaskets & Seals





## FLANGES.....

- **Flanges** are vital pipe connectors, joining pipes, valves, pumps & equipment securely.
- They ensure leak-proof flow, easy maintenance & system safety.
- **Viktech** offers a complete range:
  1. Slip-On — easy to align & weld
  2. Weld Neck — handles high pressure & temperature
  3. Blind — blocks pipe ends for inspection or repair
  4. Threaded — screwed connection, no welding needed
  5. Socket Weld — for small bore high-pressure pipes
  6. Lap Joint — with stub ends, for easy dismantling
  7. Orifice — for flow measurement
  8. Long Weld Neck — used for vessels & tanks
  9. Spectacle Blind — isolates sections for safety
- **Available** in Carbon Steel, Stainless Steel, Alloy Steel, Duplex, Copper Nickel, etc.
- **Sizes:** ½" NB to 72" NB,
- **Pressure ratings:** #150, #300, #600, #900, #1500. #2500,
- **Facings:** RF, FF, RTJ.
- **Standards:** ASME, ANSI, DIN, ISO, with full hydro & dimensional testing.

## FLANGES - TECHNICAL SPECIFICATIONS

### 1) Weld Neck Flange (WNRF)

**Standards:** ASME B16.5, B16.47 Series A/B, ANSI B16.5, DIN EN 1092-1 Type 11, BS 4504, ISO 7005-1

**Size Range:** ½" to 60" (DN15–DN1500)

**Pressure Class:** ANSI Class 150# to 2500#, PN6–PN400

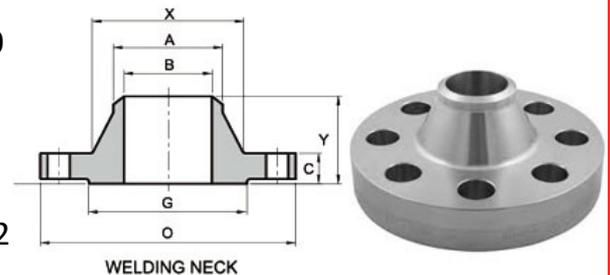
**Face Type:** RF, RTJ, FF

**Material Options:**

- ✓ **Carbon Steel:** ASTM A105, A350 LF2
- ✓ **Stainless Steel:** A182 F304, F304L, F316, F316L, F32
- ✓ **Alloy Steel:** F11, F22
- ✓ **Duplex/Super Duplex:** F51, F53
- ✓ **Nickel Alloys:** Inconel, Hastelloy, Monel

**Description:** Long tapered hub; best for high-pressure & high-temp pipelines; full penetration welds reduce stress.

**Applications:** Oil & Gas, Petrochemical, Offshore, Power Plant, etc.



### 2) Slip-On Flange (SO)

**Standards:** ASME B16.5, ANSI B16.5, DIN EN 1092-1 Type 01/02, BS 4504, ISO 7005-1

**Size Range:** ½" to 24" (DN15–DN600)

**Pressure Class:** Class 150#–600#, PN6–PN40

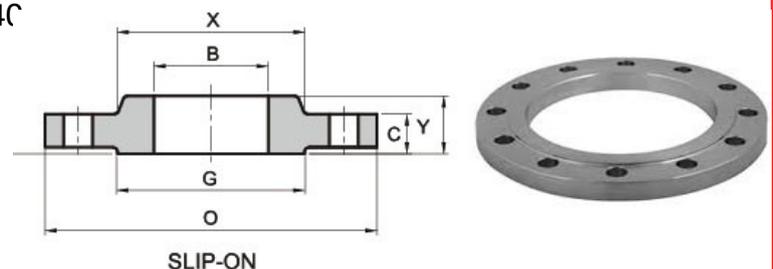
**Face Type:** RF, FF

**Material Options:**

- ✓ **CS:** A105
- ✓ **SS:** A182 F304, F316
- ✓ **Duplex:** F51
- ✓ **MS Plates:** IS 2062 for light duty

**Description:** Slides over pipe then fillet welded; easy to align & cost-effective for low-pressure lines.

**Applications:** Water supply, HVAC, firefighting, general industries, etc.



## FLANGES - TECHNICAL SPECIFICATIONS

### 3) Blind Flange (BL)

**Standards:** ASME B16.5, B16.47, ANSI B16.5, DIN EN 1092-

1 Type 05, BS 4504, ISO 7005-1

**Size Range:** ½" to 60" (DN15–DN1500)

**Pressure Class:** 150#–2500#, PN6–PN400

**Face Type:** RF, RTJ, FF

**Material Options:**

✓ **CS:** A105, A350 LF2

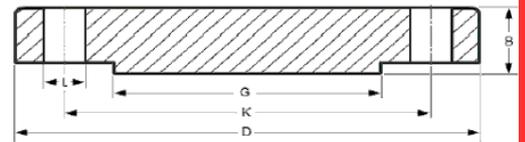
✓ **SS:** A182 F304, F316, F321

✓ **Alloy Steel:** F11, F22

✓ **Duplex, Super Duplex, Copper-Nickel**

**Description:** Solid flange to block pipeline or vessel ends for isolation & maintenance.

**Applications:** Oil & Gas, Petrochemical, Chemical, Refineries, Power Plants.



### 4) Socket Weld Flange (SW)

**Standards:** ASME B16.5, ANSI B16.5, DIN EN

1092-1 Type 12, BS 4504

**Size Range:** ½" to 3" (DN15–DN80)

**Pressure Class:** 150#–600#, PN6–PN40

**Face Type:** RF

**Material Options:**

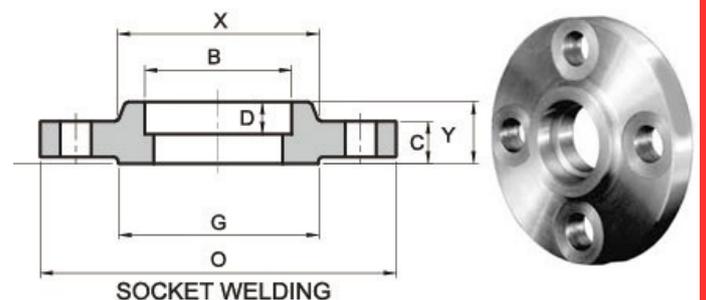
✓ **CS:** A105

✓ **SS:** A182 F304, F316

✓ **Duplex:** F51

**Description:** Bore is counterbored; pipe is inserted & fillet welded. Ideal for small bore, high-pressure lines.

**Applications:** Instrumentation, Hydraulic, Chemical plants.



## FLANGES - TECHNICAL SPECIFICATIONS

### 5) Threaded Flange (THD)

**Standards:** ASME B16.5, ANSI B16.5, DIN EN 1092-1 Type 13

**Size Range:** ½" to 4" (DN15–DN100)

**Pressure Class:** 150#–600#, PN6–PN40

**Face Type:** RF

**Material Options:**

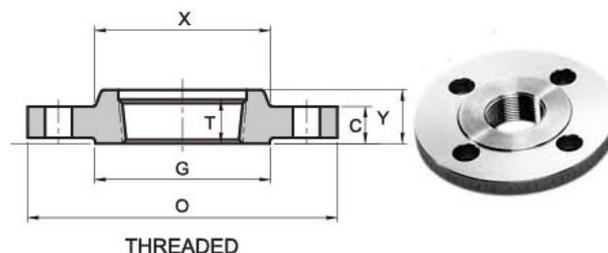
✓ **CS:** A105

✓ **SS:** A182 F304, F316

✓ **Brass/Bronze:** For marine pipelines

**Description:** Bore is internally threaded; connects to pipe without welding — safe for flammable lines.

**Applications:** Small bore fuel lines, gas pipelines, explosive zones.



### 6) Lap Joint Flange (LJ)

**Standards:** ASME B16.5, ANSI B16.5, DIN EN 1092-1 Type 02/04, BS 4504

**Size Range:** ½" to 24" (DN15–DN600)

**Pressure Class:** 150#–600#, PN6–PN40

**Face Type:** FF

**Material Options:**

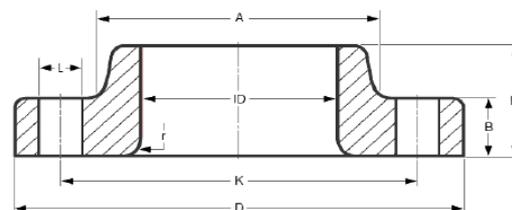
✓ **CS:** A105

✓ **SS:** A182 F304, F316

✓ **Duplex, Monel, Cu-Ni**

**Description:** Used with stub ends; allows rotation for easy bolt alignment — suitable for frequent dismantling.

**Applications:** Food industry, shipbuilding, water treatment.



## FLANGES - TECHNICAL SPECIFICATIONS

### 7) Orifice Flange (ORF)

**Standards:** ASME B16.36, ANSI B16.36, DIN EN 1092-1 with orifice tapping

**Size Range:** 1" to 24" (DN25–DN600)

**Pressure Class:** 150#–600#, PN6–PN100

**Face Type:** RF, RTJ

**Material Options:**

✓ **CS:** A105

✓ **SS:** A182 F304, F316

✓ **Duplex:** F51

**Description:** Equipped with tapped holes for meter taps — used for flow measurement.

**Applications:** Process pipelines, oil metering.



### 8) Long Weld Neck Flange (LWN)

**Standards:** ASME B16.5, B16.47, ANSI B16.5

**Size Range:** 2" to 24" (DN50–DN600)

**Pressure Class:** 150#–2500#

**Face Type:** RF, RTJ

**Material Options:**

✓ **CS:** A105

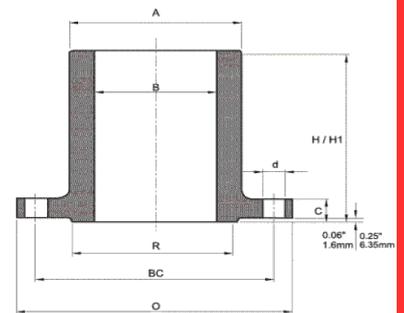
✓ **SS:** A182 F304, F316

✓ **Alloy Steel:** F11, F22

✓ **Duplex**

**Description:** Long hub for welding to vessels or nozzles — ensures stress distribution.

**Applications:** Pressure vessels, tanks, nozzles.



## FLANGES - TECHNICAL SPECIFICATIONS

### 9) Spectacle Blind / Spade & Spacer

**Standards:** ASME B16.48, ANSI B16.48, DIN EN 1092-1

Custom Plate

**Size Range:** 1" to 24" (DN25–DN600)

**Pressure Class:** 150#–600#, PN6–PN100

**Face Type:** RF, RTJ

**Material Options:**

✓ **CS:** A516 Gr.70 plate

✓ **SS:** A240 Type 304, 316

✓ **Duplex, Cu-Ni**

**Description:** Steel plate that isolates or allows flow when rotated — used for maintenance shutoff.

**Applications:** Petrochemical, offshore pipelines.



STANDARD	USES
ASME/ANSI B16.5	Pipe Flanges & Flanged Fittings (½" to 24")
ASME B16.47	Large Diameter Flanges (26" to 60")
ASME B16.36	Orifice Flanges
ASME B16.48	Line Blanks / Spectacle Blinds
ISO 7005-1	International flange dimensions
DIN EN 1092-1/DIN 2633	European standard for flanges
BS 4504	British Standard for circular flanges
IS 6392 / IS 1538	Indian Standards for flanges



## BUTTWELD FITTINGS

**Buttweld fittings** are vital components for connecting pipes permanently in high-pressure and high-temperature systems.

- They ensure smooth flow, structural strength, leak-proof joints, and long-term system integrity.
- **Ideal for oil & gas, chemical, power, and water process industries.**
- **Viktechfittings offers a complete range:**
  - ✓ **Elbow** — changes flow direction (45°, 90°, 180°, Long/Short Radius)
  - ✓ **Tee** — for branching pipelines; available as Equal and Reducing
  - ✓ **Reducer** — joins different pipe sizes; Concentric & Eccentric types
  - ✓ **Cap** — closes pipe ends for pressure testing or system closure
  - ✓ **Stub End** — used with Lap Joint Flange for easy dismantling
  - ✓ **Cross** — 4-way connection for flow distribution
  - ✓ **Bends** — long-radius directional change fittings
  - ✓ **Y Tee / Lateral Tee** — for angled branch connections
  - ✓ **Barred Tee / Special Fittings** — for restricted or directional flow

## BUTTWELD FITTINGS- TECHNICAL SPECIFICATIONS

### Material Options:

- **Carbon Steel** – ASTM A234 WPB / WPC
- **Mild Steel (MS)** – IS 1239 / IS 3589
- **Stainless Steel** – SS304, 304L, 316, 316L, 310, 321, 347
- **Alloy Steel** – WP1, WP5, WP9, WP11, WP22, WP91
- **Low Temperature Steel** – ASTM A420 WPL6
- **Duplex & Super Duplex** – UNS S31803 / S32205 / S32750
- **Nickel Alloys** – Inconel 600/625, Monel 400, Hastelloy C22/C276
- **Copper Nickel (Cu-Ni)** – 90/10, 70/30
- **Titanium, Aluminium, Brass** – on request

### Sizes & Specifications:

- **Size Range:** ½" NB to 72" NB
- **Thickness (Schedules):** SCH 10, SCH 20, SCH 40, SCH 80, SCH 120, SCH 160, SCH XXS
- **Form:** Seamless / Welded
- **Ends:** Bevel End (BE) as per ASME B16.25
- **Finish:** Black (MS/CS), Pickled, Mirror/Matt Polish (SS), Galvanized (optional)

### Standards & Codes:

- **ASME B16.9** – Factory-made wrought buttwelding fittings
- **MSS-SP-43** – Light gauge SS fittings
- **ASTM A234 / A403 / A420 / A815 / A860** – Material standards
- **DIN / EN / ISO / BS** – European & international standards
- **IBR Approved** – For use in boiler & high-pressure piping systems (India)

### Quality Assurance:

- 100% Hydro Test, Visual & Dimensional Check
- Material Test Certificate (MTC) as per EN 10204 3.1 / 3.2
- Third Party Inspection (TPI) from SGS, BV, etc. (on request)
- Export-grade packaging – Bubble wrap, wooden crates, or gunny bags



LR ELBOW



45° ELBOW



SR ELBOW



90° ELBOW



180° ELBOW



EQUAL TEE



UNEQUAL TEE



PIPE CAP



CONCENTRIC  
REDUCER



ECCENTRIC  
REDUCER



UNEQUAL  
CROSS



EQUAL CROSS



LAP JOINT STUB  
END



SHORT STUB END



LONG STUB END



PIPE BENDS



# SCREWED FORGED PIPE FITTINGS

**Forged pipe fittings** are made by heating steel and forming it under high pressure into the desired shape. These fittings are stronger and more durable than cast or machined fittings, making them ideal for high-pressure, high-temperature, and corrosive environments.

## TYPES OF FORGED FITTINGS

### 1. Socket Weld Fittings (SW)

- Connected by inserting pipe into a recessed area and then welding.
- Best for small bore, high-pressure systems.

### 2. Threaded Fittings (THD)

- Connected by threading; no welding required.
- Best for low-pressure or non-critical piping.

## MAIN FITTING TYPES (Available in Both SW & THD)

Fitting Name	Function
Elbow (90°/45°)	Change direction of flow
Tee	Branch connection
Cross	Four-way connection
Coupling	Join two pipes
Half Coupling	Join pipe to a fitting or valve
Union	Disconnect pipes easily
Cap	Close pipe end
Plug	Seal pipe end (threaded only)
Bushing&Nipple	Reduce fitting size (threaded only)

## MATERIAL GRADES

Material	Grade	Standard
Carbon Steel	ASTM A105, A350 LF2	ASME B16.11
Stainless Steel	ASTM A182 F304, F316, F321	ASME B16.11
Alloy Steel	ASTM A182 F5, F9, F11, F22	ASME B16.11
Duplex & Super Duplex	ASTM A182 F51, F53, F55	ASTM / ASME
Nickel Alloys	Inconel 600/625, Monel 400, Hastelloy	ASTM B564
Brass / Bronze	ASTM B62	ASTM

## SIZE RANGE

- Threaded & Socket Weld: 1/8" to 4" (DN6 to DN100)
- Custom sizes available on demand

## PRESSURE CLASS (RATING)

Class	Pressure
2000#	Low-pressure
3000#	Standard (industrial)
6000#	High-pressure
9000#	Extreme-pressure (limited sizes)

## STANDARDS FOLLOWED

- **ASME B16.11** – Forged Steel Fittings
- **BS 3799** – Pipe Fittings Specifications
- **ASTM A105 / A182 / B564** – Forged Material Grades
- **MSS SP-79 / SP-83 / SP-95 / SP-97** – For special Olets



Socket Weld 90°  
Elbow



Socket Weld 45°  
Elbow



Socket Weld Tee



Socket Weld  
Unequal Tee



Socket Weld  
Union



Socket Weld  
Cross



Socket Weld  
Unequal Cross



Socket Weld Half  
Coupling



Socket Weld Full  
Coupling



Socket Weld  
Pipe Cap



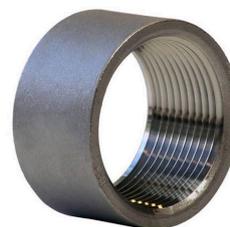
Threaded /  
Screwed 90°  
Elbow



Threaded /  
Screwed  
45° Elbow



Threaded /  
Screwed  
Street Elbow



Threaded /  
Screwed Half  
Coupling



Threaded /  
Screwed Full  
Coupling



Threaded /  
Screwed  
Tee



Threaded /  
Screwed  
Unequal Tee



Threaded /  
Screwed  
Unequal Cross



Threaded /  
Screwed  
Cross



Threaded /  
Screwed  
Pipe Cap



Threaded /  
Screwed  
Hex Nipple



Threaded /  
Screwed  
Hex Plug



Threaded /  
Screwed  
Union



Threaded /  
Screwed  
Bushing



Threaded /  
Screwed  
Swage Nipple



Threaded /  
Screwed  
Pipe Nipple



Threaded /  
Screwed  
Square Plug

## APPLICATION INDUSTRIES

- Oil & Gas
- Power Plants
- Petrochemical & Chemical
- Offshore Platforms
- Refineries
- Boilers & Steam Lines
- Shipbuilding
- Fertilizer Plants

## KEY FEATURES

- High mechanical strength
- Excellent corrosion resistance
- Reliable under pressure & heat
- Tight tolerances for leak-proof fit
- Tested as per IBR & NACE standards



# GASKET AND SEAL

## What is a Gasket?

A gasket is a sealing component placed between two mating surfaces to prevent leakage of liquids or gases. It ensures a tight, leak-proof seal under varying pressure and temperature conditions.

- **Application:** Flanges, pipelines, compressors, heat exchangers, pumps.
- **Industries:** Oil & Gas, Petrochemical, Power, Food, Water, Marine, and Pharmaceutical.

## COMMONLY USED GASKETS IN INDUSTRIES

### Material Options:

#### Non-Metallic:

- Rubber (NBR, EPDM, Neoprene, Silicone)
- Compressed Asbestos / Non-Asbestos Fiber (CAF / CNAF)
- PTFE (Teflon)
- Graphite
- Cork

#### Semi-Metallic:

- Spiral Wound Gaskets (SS + filler)
- Metal Jacketed Gaskets

#### Metallic:

- Stainless Steel (SS304, SS316, SS321)
- Soft Iron, Copper, Monel, Inconel

### Temperature Range:

- **Rubber:**  $-40^{\circ}\text{C}$  to  $+200^{\circ}\text{C}$  (Silicone up to  $+250^{\circ}\text{C}$ )
- **Graphite/Spiral Wound:** Up to  $+550^{\circ}\text{C}$
- **PTFE:**  $-200^{\circ}\text{C}$  to  $+260^{\circ}\text{C}$
- **Metallic:** Up to  $+800^{\circ}\text{C}$  (varies by alloy)

### Pressure Rating:

- **Rubber Gaskets:** Up to 50 bar
- **CAF / CNAF:** Up to 100 bar
- **Spiral Wound Gaskets:** Up to 250 bar
- **Metal Gaskets (Ring Type Joint):** Up to 400+ bar

### Hardness (Shore A):

- **Rubber:** 40–80 Shore A
- **Graphite:** Flexible, compressible
- **PTFE:** Medium hardness, low friction

### Thickness Range (Standard):

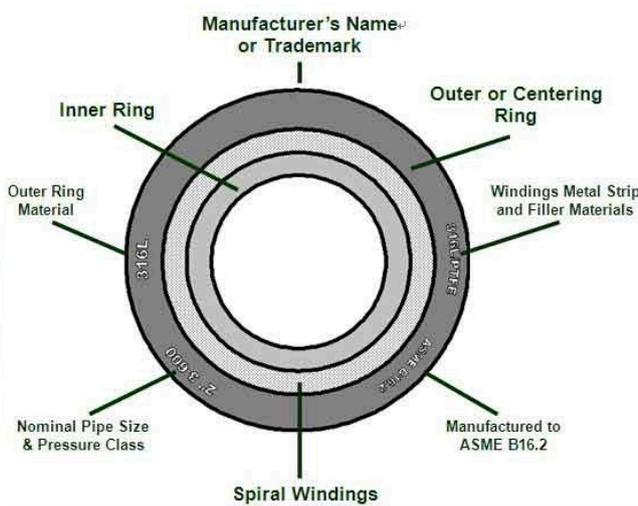
- **Rubber & Non-Metallic:** 1.5 mm to 6 mm
- **Metallic/Spiral Wound:** 3.2 mm to 4.5 mm
- **Custom Available:** Up to 10 mm or more as per design

### Chemical Resistance:

- **NBR:** Oil, fuel, water
- **EPDM:** Steam, water, alcohol
- **PTFE:** Universal chemical resistance
- **Graphite:** High-temp + corrosion resistance
- **Metallic:** Pressure and temperature strength + resistance to corrosives (based on alloy)

### Applications:

- Pipe flanges (ASME/ANSI, DIN, BS)
- Heat exchangers
- Pumps and compressors
- Engines and turbines
- Chemical reactors and pipelines
- Food, pharma, oil & gas industries



## What is a Seal?

A Seal prevents fluid leakage between two moving or stationary parts. It is commonly used in rotating shafts, hydraulic/pneumatic systems.

- **Application:** Valves, gearboxes, motors, cylinders, pumps.
- **Industries:** Automotive, Aerospace, Hydraulic, Manufacturing, Chemical.

## COMMONLY USED SEAL IN INDUSTRIES

- O-Ring
- Oil Seal (Rotary Shaft Seal)
- Mechanical Seal
- Rod Seal
- Piston Seal
- U-Cup Seal
- Backup Ring
- Wiper Seal (Scraper Seal)

## SEAL – TECHNICAL SPECIFICATIONS

### Material Options:

- **Elastomers:** NBR (Nitrile), EPDM, Viton (FKM), Silicone
- **Plastics:** PTFE (Teflon), Nylon
- **Rubber Compounds:** Polyurethane (PU), Neoprene
- **Metals (For mechanical seals):** Stainless Steel, Carbon, Ceramic, Tungsten Carbide

### Temperature Range:

- Standard Elastomers:  $-30^{\circ}\text{C}$  to  $+120^{\circ}\text{C}$
- High-Performance Seals:  $-200^{\circ}\text{C}$  to  $+350^{\circ}\text{C}$

### Speed Limit (Rotating Equipment):

- **Rotary Seals/Oil Seals:** Up to 12,000 RPM
- **Mechanical Seals:** Up to 25 m/s surface speed

### Pressure Range:

- **Low-Pressure Seals:** Up to 10 bar
- **Hydraulic Seals:** Up to 400 bar
- **Mechanical Seals:** Up to 200 bar
- **Backup-supported O-Rings:** Up to 500 bar

### Hardness:

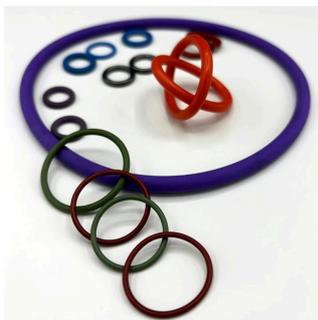
- Typically 70–95 Shore A for elastomers
- PTFE-based seals are harder and wear-resistant

### Chemical Resistance:

- **NBR:** Oil & fuel resistant
- **EPDM:** Water, steam, and chemical resistant
- **Viton:** Excellent chemical and high-temp resistance
- **PTFE:** Resistant to most chemicals and solvents

### Applications:

- Hydraulic & Pneumatic Cylinders
- Pumps and Valves
- Gearboxes, Compressors, Motors
- Automotive and Marine Systems
- Food, Pharma, and Chemical Equipment



# OUR QUALITY PROMISE

“At Viktech, Quality is Our Identity.”

**Every pipe fitting from Viktech is manufactured strictly as per international standards (ASTM, ASME, ANSI, DIN, ISO).**

All products undergo 100% hydrostatic & dimensional testing before dispatch.

We provide Material Test Certificates (MTC) with every supply & arrange Third-Party Inspection (TPI) if needed. Our fittings are packed with plastic caps, bubble wrap & wooden boxes to avoid any transit damage. With a 12-month warranty against manufacturing defects, we promise strength, safety & total customer satisfaction.

- ✓ 100% Tested
- ✓ MTC with every supply
- ✓ TPI on request
- ✓ Export standard packing
- ✓ 12-month warranty



## PACKING TERMS

- All products are packed using high-quality HDPE bags, corrugated boxes, or wooden crates based on item specifications.
- Rust prevention, moisture control, and labeling are ensured in all shipments.
- Custom or branded packaging available on request (subject to additional charges).
- Export orders are packed as per international shipping standards.

## PAYMENT TERMS

### For Domestic Orders:

- 100% Advance or 50% Advance & 50% before dispatch (based on order value).
- Payment Modes: NEFT / RTGS / UPI / IMPS / Cheque / Cash
- GST invoice provided with each order.

### For Export Orders:

- 50% Advance & 50% against shipping documents or Letter of Credit (LC).
- Payment via TT (Telegraphic Transfer), LC, or Wire Transfer.
- Accepted Currencies: INR, USD, EUR, AED
- Bank details will be shared on proforma invoice.

## DELIVERY TERMS

### Domestic Delivery:

- Dispatch within 2–7 working days, subject to stock and production.
- Delivery via transport, courier, or cargo, as per buyer preference.
- Freight charges are extra or as mutually agreed.

### Export Delivery:

- Dispatch within 7–15 working days after payment confirmation.
- Incoterms: FOB, CIF, CFR, DDP, EXW (as per agreement).
- Port of loading: Nhava Sheva, Mundra, or ICD Delhi
- Reliable export logistics partners used for all international shipments.

## TERMS & CONDITIONS

- Prices are subject to change without prior notice due to market fluctuations.
- All disputes are subject to Mumbai Jurisdiction only.
- Any delays due to natural calamities, transport strikes, customs clearance, etc., are beyond our control.
- Goods once sold will not be returned or exchanged unless found defective during inspection.
- Material will be dispatched only after full payment clearance unless otherwise agreed.
- Quality and quantity of goods will be checked and documented before dispatch.
- Viktech Fittings reserves the right to accept or reject any order without assigning a reason.

# GET IN TOUCH

## VIKAS PAL



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**Stockist of : PIPE FITTINGS , FLANGES , GASKETS & SEALS**